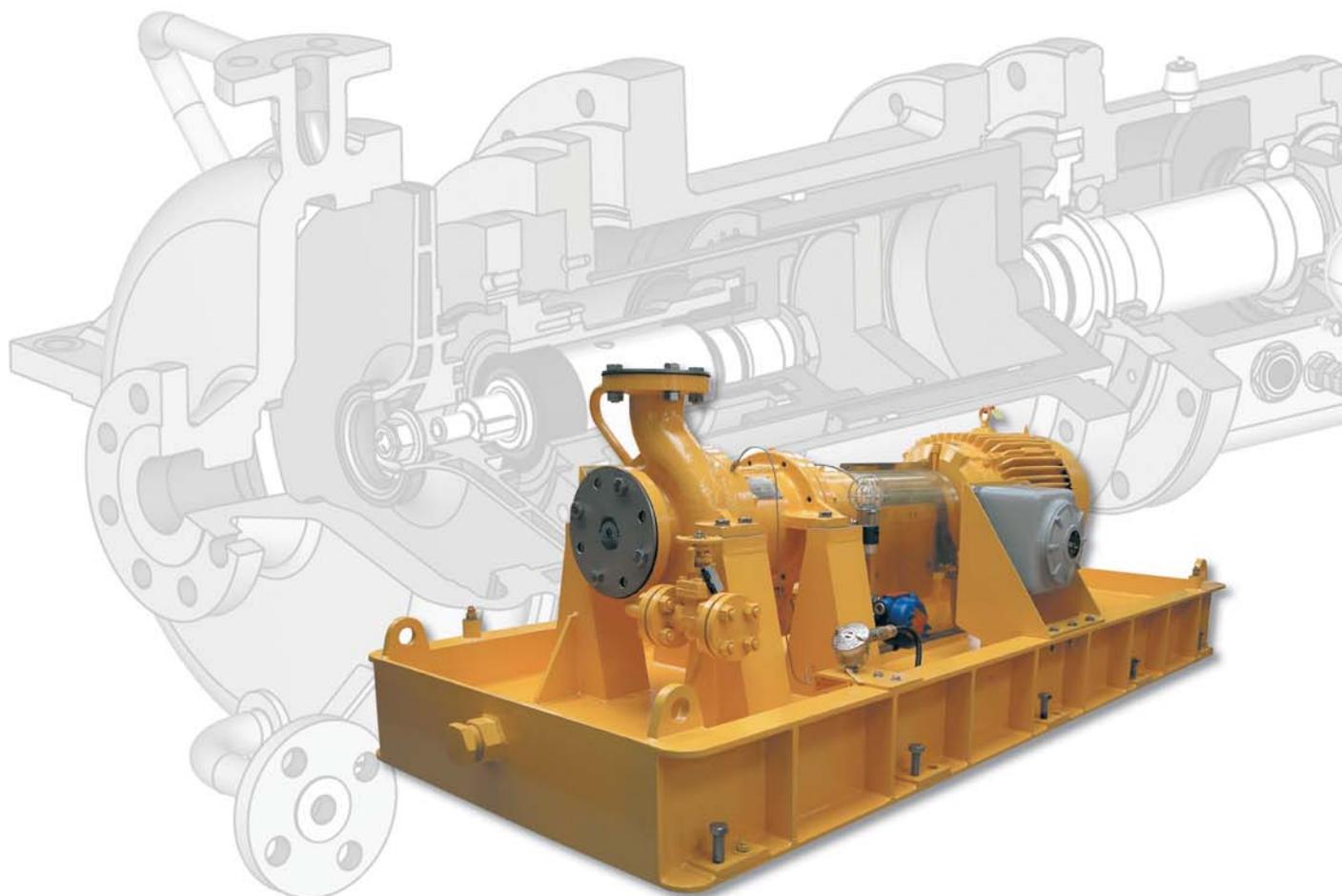


## **GSP Range**

Sealless Metallic Magnetic Drive Pumps

API 685

## **HMD Kontro**



Sundyne HMD Kontro

# Don't Accept Deviations!

If you need to meet the requirements of API 685 / API 610, then make sure you do! For refinery, petrochemical, oil and gas installations, there are good reasons why these specifications have been written and why all of the specification needs to be complied with.



As the originators of the magnetic drive system, HMD Kontro manufacture pumps that meet all aspects of the standard. Our API 685 GSP range has been specifically developed to ensure that you do not have to accept imitations or deviations.

No seals means no leaks, less maintenance, reduced downtime and substantial cost savings. There really is no substitute.



### **HMD Kontro Sealless Pumps are the Solution**

HMD Kontro sealless pumps are designed to completely comply with the requirements of API 685 specifications for magnetic drive, sealless end suction, centrifugal pumps required by the oil, gas, petroleum and heavy chemical industries.

HMD Kontro have been building sealless magnetic drive pump units to API codes since 1983. With increasing demands for the safety and welfare of personnel plus the environment these sealless pumps are playing an ever greater part in maintaining these goals. Improved magnet drive technology has enabled more efficient and powerful pumps to be built, thus increasing the application scope for this technology.



Starting first with API 610 6th edition and then modifying designs to incorporate 7th and 8th edition requirements, we ensured that our sealless pumps met and exceeded the original requirements for sealed units. However, October 2000 saw the official release of API 685, a code dedicated to sealless pumps and once again HMD Kontro were at the forefront of development with the GSP pump range.

With over twenty-five years API experience and our sixty year heritage in magnetic drive technology HMD Kontro are in an ideal position to provide your pump requirements for refinery, petrochemical and heavy-duty chemical services. Our range of API 685 pumps is being continuously developed and extended and currently stands at over thirty sizes from 1.5 x 1 x 6 to 10 x 8 x 21.



**Paragraph 6.3.5**  
 Pump casings have metal to metal fits with controlled compression spiral wound gasket.

**Paragraph 9.1.3.5**  
 Magnet rings are fully sheathed to prevent damage during assembly or disassembly.

**Paragraph 6.7.1 / 3**  
 Renewable front and rear wear rings – Located with locking pins (tack welded on request).

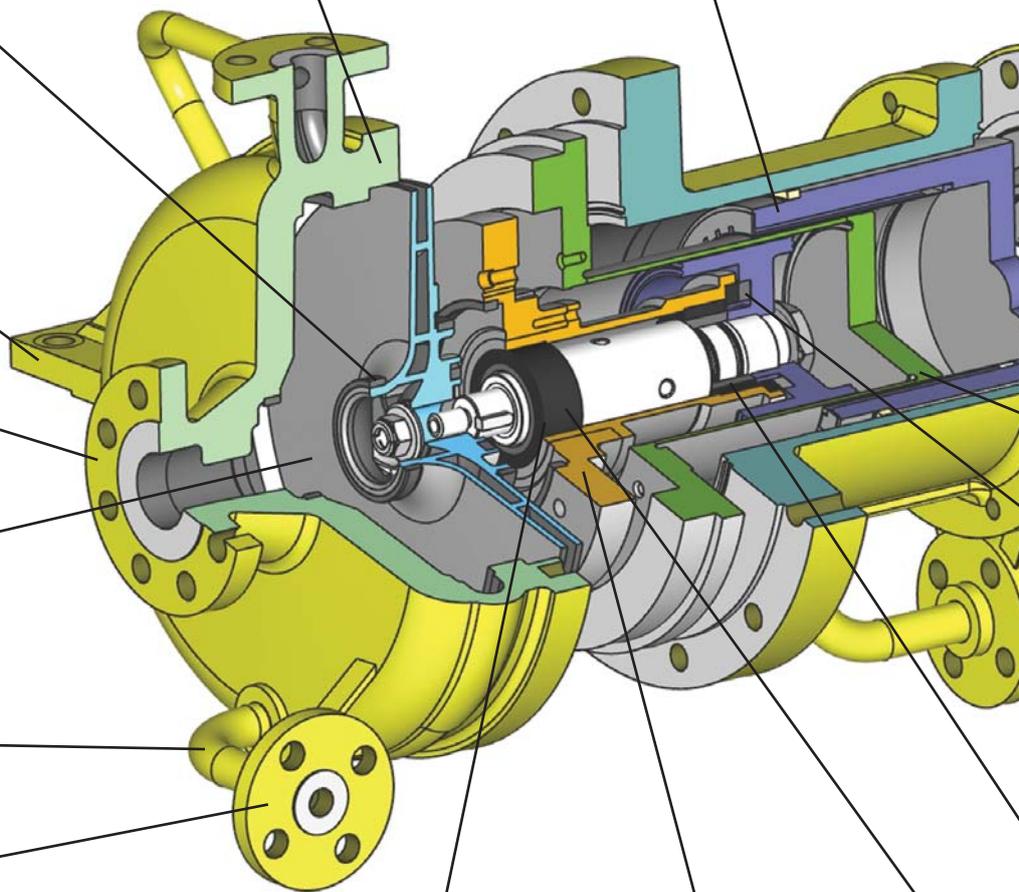
**Paragraph 6.3.8**  
 Centerline mounted Casing and Coupling Housing – Provided as standard.

**Paragraph 6.3.7 / 6.5.1**  
 Flanges and Casings – Full compliance to Nozzle loading requirements.

**Paragraph 6.6.1 / 2 / 3**  
 Impellers – Fully enclosed, single-piece cast with solid hubs. Keyed to the shaft.

**Paragraph 6.4.3.1**  
 Casing features flanged drain supported in two planes.

**Paragraph 6.1.8**  
 All internal cavities are fully drainable – Optional flush out or steam out connections available.



**Paragraph 6.10.4**  
 Sleeves – Concentrically located bearing sleeves. Design compensates for relative thermal expansion. Concentrically located with O-rings.

**Paragraph 9.1.1.5**  
 Internal Bearings – Not supported by the containment shell.

KEY	
	<b>Pump Casing</b>
	<b>Impeller</b>
	<b>Bush Holder</b>
	<b>Silicon Carbide Bushes</b>
	<b>Silicon Carbide Shaft Sleeves and Thrust Washers</b>
	<b>Containment Shell</b>
	<b>Magnetic Drive</b>
	<b>Bump Ring</b>
	<b>Coupling Housing</b>
	<b>Power Frame</b>

The GSP range meets and in many cases exceeds the requirements of API 685.

## Notes

**6.1.19** No Cooling required for operating temperatures up to 350 DegC (660 DegF).

**6.1.25 / 6.3.10** Rapid & Economical maintenance – Shoulders and dowels to facilitate assembly and disassembly.

**6.2.3** Temperature and pressure profiles – Heat balance calculations provided.

**6.3.2** Pressure Casings, Flanges and Coupling housings rated for 40 Bar (600 psig).

**6.3.11.2** No tapped holes in the pressure boundary. Flanged connections supplied as standard.

**6.11** Materials – GSP pumps are available as standard with S-5, A8, D-1 and S-9 materials. Other variations are available on request.

**6.13** Welding in compliance with ASME Section VIII, Div 1, and section IX.

**7.4** Special Tools – Not required for maintenance of HMD Kontro GSP pumps.

**9.1.3.2** All Magnetic Couplings feature mechanically retained and bonded magnets.

**9.1.3.3** All units feature a non-sparking bump ring to prevent outer magnet ring contacting containment shell in the event of an external bearing assembly failure.

**9.1.4** Antifracture Bearing Assemblies – Fully compliant rolling element bearings, sized in accordance with requirements.

**9.1.5.3** Baseplate – Heavy duty design incorporates continuous welds, leveling screws, lifting lugs, grout locking cross-members and drain connection.

### Paragraph 6.8

Secondary control / containment systems  
– Full range available on request.

### Paragraph 6.9.3.7

Bearing Housings supplied with dimples for vibration monitoring.

### Paragraph 9.1.2.1.1

Containment shell – Constructed in accordance with ASME VIII international standards.

### Paragraph 6.10.8

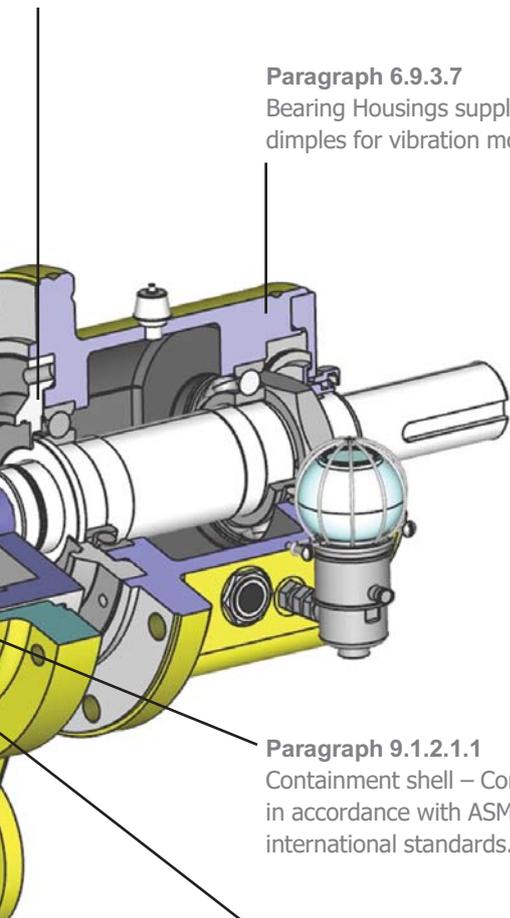
Thrust bearings – Designed for capacity in both directions.

### Paragraph 6.10.5

Grooved axial and radial bearings – For heat removal and particle flushing.

### Paragraph 6.10.6

Two radial bearings  
– Provided as standard.



Sundyne **HMD Kontro**

# A history of Complying with API requirements

**HMD Kontro pioneered the first sealless, magnetic drive pump over sixty years ago. Therefore, it has been natural that the Company should be at the forefront of development for API 685 applications.**



HMD Kontro installed the first API magnetic drive centrifugal pump in 1983 at a major blue-chip oil company in Australia, these were followed shortly by further installations with BP in Norway. At that time the American Petroleum Institute did not have a specific standard that applied to Sealless pumps. Therefore the first HMD Kontro API pumps were designed to follow the then current

API 610 – Centrifugal Pumps for petroleum, petrochemical and natural gas industries 6th Edition. As much of the API 610 standard concerns seal and seal support systems a considerable portion of the specification was not applicable to HMD Kontro sealless API pumps.

In 2000 the American Petroleum Institute launched the API 685 standard for Sealless Centrifugal Pumps for Petroleum, Heavy Duty Chemical, and Gas Industry Services. At this time, Sealless technology had become well accepted in the chemical processing industry, but had not been as widely accepted in the Refinery and Petroleum Industries. This was partly due to the lack of an API specification specifically addressing Sealless designs.

Since 1983 many successful API 610 and 685 HMD Kontro magnetic drive pump installations have been implemented with clients worldwide on a huge variety of different applications. As a result, a substantial reference list is available.

The GSP range of pumps is designed to comply with the requirements of API 685 – Sealless Centrifugal Pumps for Petroleum, Heavy Duty Chemical, and Gas Industry Services.



## Sundyne HMD Kontro

### Why a

# Magnetic Drive Pump to API 685

Magnetic drive Sealless pumps offer significant advantages and benefits over conventional sealed designs:

- No seals
- No seal support systems
- Complete fluid containment
- Zero emissions
- Zero contamination of pumped liquid
- Cost effective installation
- No ancillary seal support systems to specify and install
- Longer MTBF
- No EPA monitoring required
- Improved operator safety and protection of the environment

Mechanical seals are widely regarded as the weakest point in any pumping system using them. Over 85% of pump failures involve mechanical seal failure and/or leakage through static seals such as gaskets and/or O-rings and bearing failure.

When planning a new pump installation or an upgrade to an existing installation, often the financial impact of the mechanical seal support system is considerable. Once such a system is installed, further cost implications are caused by the need to comply with local, regional or national environmental requirements, which often involve monitoring the effectiveness of such a system.

By completely eliminating the seal and associated seal support system, the GSP Range of API 685 pumps are ideal for handling liquids with the following characteristics:

- Toxic
- Lethal
- Carcinogenic
- Flammable
- Expensive Fluids
- Fluids containing dissolved solids (i.e. Caustic)
- Fluids containing H<sub>2</sub>S (Sour Water)
- Heat Transfer Fluids (Cold and Hot)
- High Vapour Pressure Liquids



Sundyne HMD Kontro

The GSP

## Pump Range

The GSP range comprises of pumps based on the HMD Kontro GS drive, built to API 685 specification, suitable for heavy-duty applications.

- Separate mounted design available in thirty hydraulic sizes
- Four basic frame sizes to suit power requirements
- Large degree of interchangeability within frame sizes
- Commonality minimises spare parts inventory and associated costs
- Centre line mounted design with support brackets on both the casing and the magnetic coupling housing to minimise vibration and allow for thermal expansion
- Mounted on a heavy-duty fabricated steel drip pan baseplate
- Self-venting and completely self-draining
- Conforms to API 685 for sealless pumps and relevant API 610 requirements
- Design ensures safe, leak free operation
- Increased efficiency via low operating costs
- Minimal spares holding and maintenance
- No costly seal support systems to specify, install or maintain
- Reduced specification time and installation costs
- Standard materials of construction per A8 and S5, D-1 and S-9. Other variations are available on request
- Silicon carbide internal bearings and spiral wound gaskets
- Various flange options are available as standard
- Full range of secondary control / containment systems available on request
- Wide range of Instrumentation systems available



### Essential HMD Kontro Benefits

- High efficiency magnet drive
- Almost zero unplanned maintenance
- Absolutely no leakages
- Environmentally safe
- Options for system pressures up to 1500 psi / 100Bar (higher pressures available upon request)
- Fully encapsulated magnets
- Heavy-duty power frame
- ASME VIII containment shell
- High system pressure capability without 'backup' systems
- Standard electric motors utilised
- No cooling required up to 350°C / 600°F
- Material options available
- Alpha SiC Internal Bearings
- Non Sparking Bump Ring for safety
- HMD Kontro worldwide service support

### Typical Applications Include:

- Oil Refineries
- FPSO (Floating Production Storage & Offtake) Facilities
- Oil Rigs
- Tanker Offloading (Road and Rail)
- Heavy Duty Chemical Applications
- Hot Oil Circulation
- Petrochemical processing plants

### Liquids Handled by GSP Pumps Include:

The following is a sample of some of the typical liquids that the HMD Kontro GSP API 685 pumps have been used for:

Acrylic Monomers	Methanol
Acrylonitrile	MEG
Alkylate	Methylene Dichloride
Amyl Acetate	Methyl Mercaptan
Anhydrous HF	Methyl Naphthalene
Amines	MMA
Aromatics	Naphtha
Benzene	Naphthalene
Butadiene	Pentane
Butane	Phenol
Caustic Soda	Pyridine
Chloroform	Sour Water
Cyclohexane	Styrene
Dichlorobenzene	Sulphuric Acid
Ethylene	TDA
Hexane	TDI
Hydrocarbons	Thermal Oil
Hydrofluonic Acid	Toluene
Kerosene	Trichloroethylene
Isobutane	Vinyl Acetate
Iso-Propyl Alcohol	Various Chlorinated
LPG	Hydrocarbons
MDI	Xylene

The above list is not exhaustive. Please contact us for reference and information for many other liquids successfully handled.

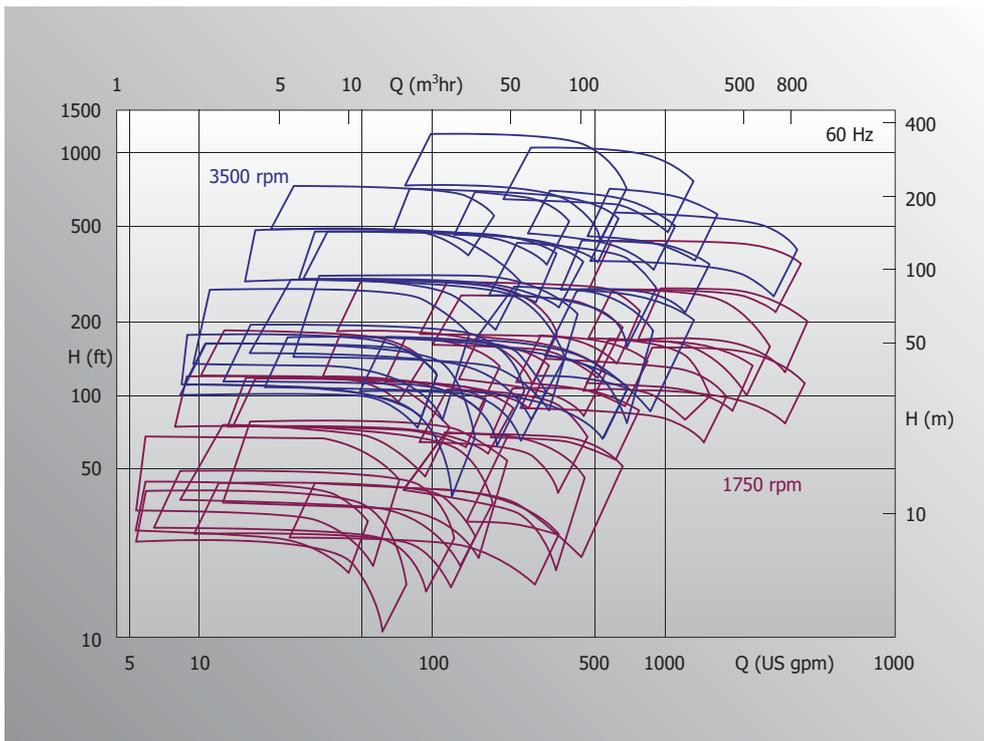
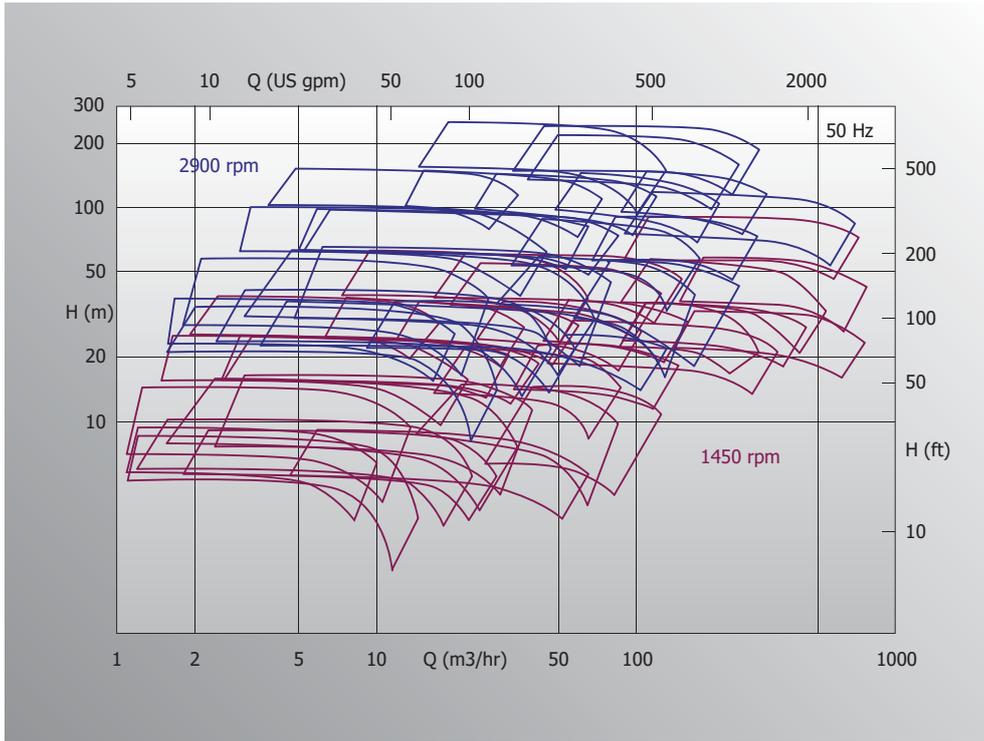


### Hydraulic Coverage

Head	Flow	Temperature	Pressure
350 m	700 m <sup>3</sup> /h	-100 to +350 DegC*	40 Bar**
1140 ft	3000 usgpm	-150 to +660 DegF*	580 Psi**

\*450 DegC / 840 DegF Upon request. \*\* Higher pressure ratings upon request

Internal Pressure / Temperature Profiles Available. Optional Instrumentation Packages available



### Sealless Savings

Specifying sealless, magnetic drive pumps can save significant costs both in respect of time and money. Indeed, a major feature is that savings can be made before, during and after installation, with reduced running costs.

Having no seal system, and consequently no ancillaries, means that design and engineering time as well as the time taken for procurement is significantly reduced. At the time of installation, commissioning is quicker, allowing faster project completion and there are far less lengthy HazOps (Hazard and Operability) studies to undertake, endure and agree, thanks to the much simpler design of the sealless pump.

Once up and running, sealless pumps really come into their own. Reduced downtime, because of less maintenance and no need for seal changes, contributes to much improved plant utilisation and hence profitability.

The simple design of a sealless pump, together with a proven track record, provides a 'fit and forget' advantage. Not only is maintenance much reduced but also less need to keep spare parts, in particular, there are no seals to stock, and the need for skilled labour overhead is also reduced.

### Sealless Safety

With a magnetic drive pump there is no opportunity for leaks or emissions. Therefore, your EH&S (Environmental Health & Safety) personnel will like the fact that you specified sealless.

Because there are no seals, and the resultant leak path, required to lubricate the seal, there is no need for EPA monitoring and much less risk to operational personnel on your job site.

No requirement for support systems and the fact that no barrier fluids need to be used means much reduced possibility of accidents and emissions. It also reduces liabilities and can hence also help to lower insurance costs.

Overall, sealless pumps represent better operator safety, a cleaner working environment and reduced potential for legislation and litigation.



### Sealless Service

Although our pumps only require minimal maintenance, that does not mean there is no after sales service from HMD Kontro. Quite the opposite in fact.

Our own After Sales team, together with our partners around the world, can help to optimise the performance and through life experience of using HMD Kontro pumps. From assisting with installation and commissioning, including ensuring smooth contract execution and swift provision of all the appropriate documentation, through to optimising your spares inventory and operating efficiency using the benefit of our experience.

Extending MTBF (mean time between failure) and providing you with the appropriate parts to effect fast maintenance and quick replacement where necessary, will significantly assist in reducing downtime and minimising through life costs, which are already inherently low with an HMD Kontro pump.

**To learn more about why sealless is so suitable for your application, please contact us, either directly or through your country partner, which can be found on [www.sundyne.com](http://www.sundyne.com) (Please contact me). We look forward to helping sealless be of service to you.**

To locate the global representative, distributor or authorised service centre nearest you, or for additional information please visit [www.sundyne.com](http://www.sundyne.com)

**GLOBAL STRENGTH**, powered by people



### Representative in Moscow for Russia & FSU:

121099 Moscow, Russia  
TDK Smolensky Passage  
Smolenskaya Square 3, office 627  
**Phone:** 007 (495) 234 51 01  
**E-mail:** [info@intohandel.ru](mailto:info@intohandel.ru)  
**Web:** [www.intohandel.ru](http://www.intohandel.ru)

### Sundyne Corporation

14845 West 64th Avenue  
Arvada  
Colorado  
USA

**Phone:** +1 303 425 0800  
**Fax:** +1 303 425 0896  
**E-mail:** [pumps@sundyne.com](mailto:pumps@sundyne.com)  
**Web:** [www.sundyne.com](http://www.sundyne.com)

### HMD Kontro Sealless Pumps

Hampden Park Industrial Estate  
Brampton Road  
Eastbourne,  
East Sussex  
BN22 9AN  
United Kingdom

**Phone:** +44 1323 452000  
**Fax:** +44 1323 503369  
**E-mail:** [info@hmdkontro.com](mailto:info@hmdkontro.com)  
**Web:** [www.sundyne.com/hmdkontro](http://www.sundyne.com/hmdkontro)

© 2009 HMD Kontro  
All rights reserved.  
HMD Kontro GSP 1.0 2/09 Eng.